

## CLAIMS

1. A pile fabric having a level difference comprising at least a longer pile part and a shorter pile part, wherein a fiber with a flat cross section shape as a shorter pile part is included at a percentage of 30% to 70% by weight to a total weight of the pile part, a difference between an average pile length of the longer pile part, and an average pile length of the shorter pile part is 1 mm to 5 mm, a fineness of a fiber constituting the longer pile part (DL) is in a range of 0.7 dtex to 8 dtex, and a ratio with respect to a fineness of a fiber constituting a shorter pile part (DS) satisfies a relationship of  $0.1 < (DL / DS) < 1.0$ .
2. The pile fabric according to Claim 1, wherein a fineness of the fiber of fiber constituting a longer pile part (DL) is in a range of 1.5 dtex to 6 dtex.
3. The pile fabric according to Claim 1 or Claim 2, wherein an aspect ratio of a cross section of the fiber constituting the shorter pile part is in a range of 5 to 15.
4. The pile fabric according to Claim 1 to Claim 3, wherein a fineness of the fiber constituting the shorter pile part (DS) is in a range of 5 dtex to 12 dtex.
5. The pile fabric according to Claim 1 to Claim 4, wherein the fiber constituting the shorter pile part is a shrinkable fiber having 10% to 40% of dry heat shrinkage percentage.
6. The pile fabric according to Claim 1 to Claim 5, wherein an organo polysiloxane is applied at lease on a surface of the fiber constituting the longer pile part.
7. The pile fabric according to Claim 1 to Claim 6, wherein an average pile length of the longer pile part is 12 mm to 25 mm.

8. The pile fabric according to Claim 1 to Claim 7, wherein at least a fiber constituting the shorter pile part is an acrylic based fiber consisting of an acrylonitrile based polymer including 35% to 98% by weight of a repeating unit originating in acrylonitrile.